NOTICE

IF LINE VOLTAGE IS LOW  
–CHANGE LEAD FROM  
24 VOLT LUG – TO LUG  
MARKED "HIGH TAP"

TO ADJUST BALL TILT

LOOSEN SCREW AT THE SLOTTED POSITION  
ADJUST UP OR DOWN AS DESIRED AND  
TIGHTEN SCREW.

SWITCH ADJUSTMENT

BEFORE ADJUSTING SWITCHES, MAKE  
CERTAIN THE SCREWS HOLDING THE SWITCH  
STACKS ARE DOWN TIGHTLY. BAKELITE  
SPACERS IN THE SWITCH STACKS, DUE TO  
EXCESSIVE MOISTURE, HAVE OCCASIONALLY  
SHRUNK BY DRYING OUT CAUSING POOR  
ADJUSTMENT.

INSTRUCTIONS FOR REPLACING MOTOR

1 – TURN CAMS UNTIL PIN "A" ON MOTOR SHAFT IS IN A  
 VERTICAL POSITION AS SHOWN.

2 – REMOVE THE THREE SCREWS "B" FROM THE SIDE OF THE  
 MOTOR. PULL MOTOR FROM SIDE PLATE "C".

3 – TO REPLACE MOTOR TURN SHAFT TILL PIN "A" IS IN A  
 VERTICAL POSITION, INSERT MOTOR SHAFT THRU KEYED  
 HOLE IN SIDE PLATE "C", AND INTO CAM SHAFT "D" SO  
 THE PIN "A" ENGAGES SLOT IN CAM SHAFT "D".

4 – FASTEN MOTOR TO SIDE PLATE WITH THE THREE SCREWS.

D

A

B

C

INSTRUCTIONS FOR REPLACING MOTOR

1 – TURN CAMS UNTIL PIN "A" ON MOTOR SHAFT IS IN A  
 VERTICAL POSITION AS SHOWN.

2 – REMOVE THE THREE SCREWS "B" FROM THE SIDE OF THE  
 MOTOR. PULL MOTOR FROM SIDE PLATE "C".

3 – TO REPLACE MOTOR TURN SHAFT TILL PIN "A" IS IN A  
 VERTICAL POSITION, INSERT MOTOR SHAFT THRU KEYED  
 HOLE IN SIDE PLATE "C", AND INTO CAM SHAFT "D" SO  
 THE PIN "A" ENGAGES SLOT IN CAM SHAFT "D".

4 – FASTEN MOTOR TO SIDE PLATE WITH THE THREE SCREWS.

D

A

B

C

16A8644

294-23

Used fonts: Arial Rounded MT Bold, Futura Md BT.

Card size: 158x280mm (6.25x11 inch).

Card size: 158x140mm (6.25x5.5 inch).

Enjoy and have fun,

Peter

[www.inkochnito.nl](http://www.inkochnito.nl)

If you like my work, please send me a donation via Paypal.